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The research results indicate that energy-storage welding is able to realize the spot welding connection of AZ9ID Mg alloy ribbons. The welding nugget consists of developed a-Mg equiaxed grains with the sizes of 1.2~2.7 mm and intergranular distributed v-Mg17Al12 compounds. The thickness of bond zone is about 4 mm and the solidification ...

Abstract: This paper proposes a high-efficiency energy storage system within the micro resistance welding device based on battery-supercapacitor semi-active hybrid topology. A SEPIC converter is considered for power distribution between energy storages in order to improve the Li-ion battery performance in terms of cycle life and to increase the efficiency of the overall energy storage ...

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